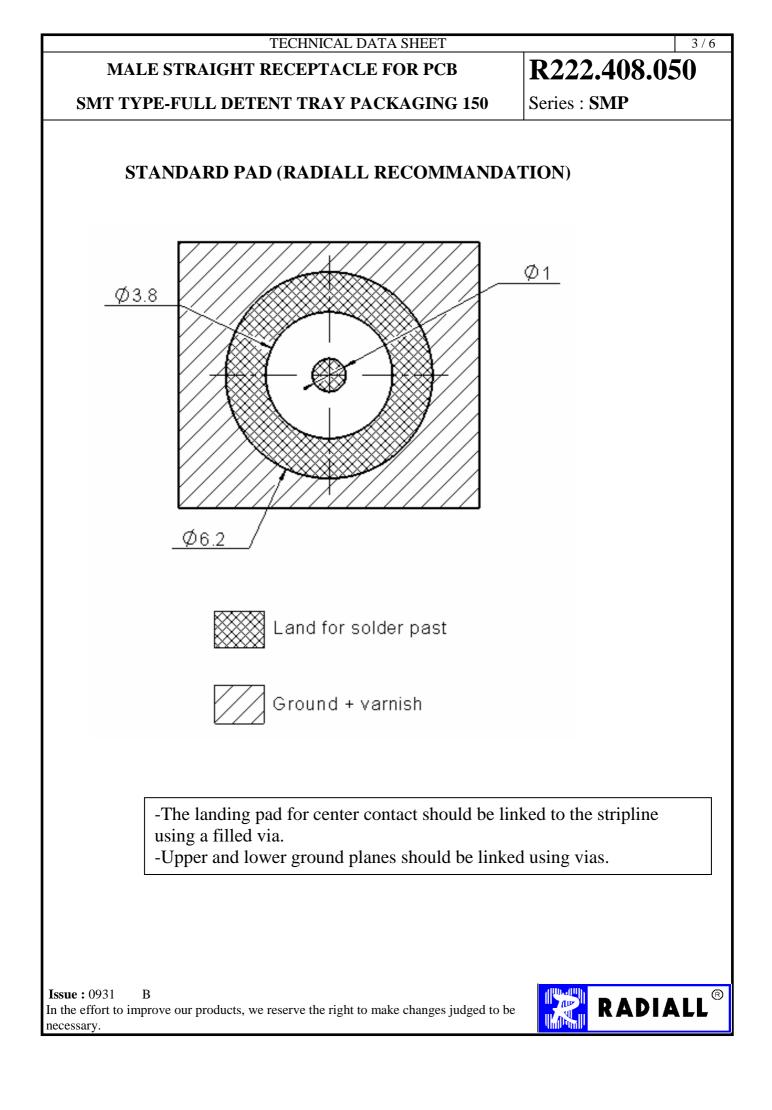
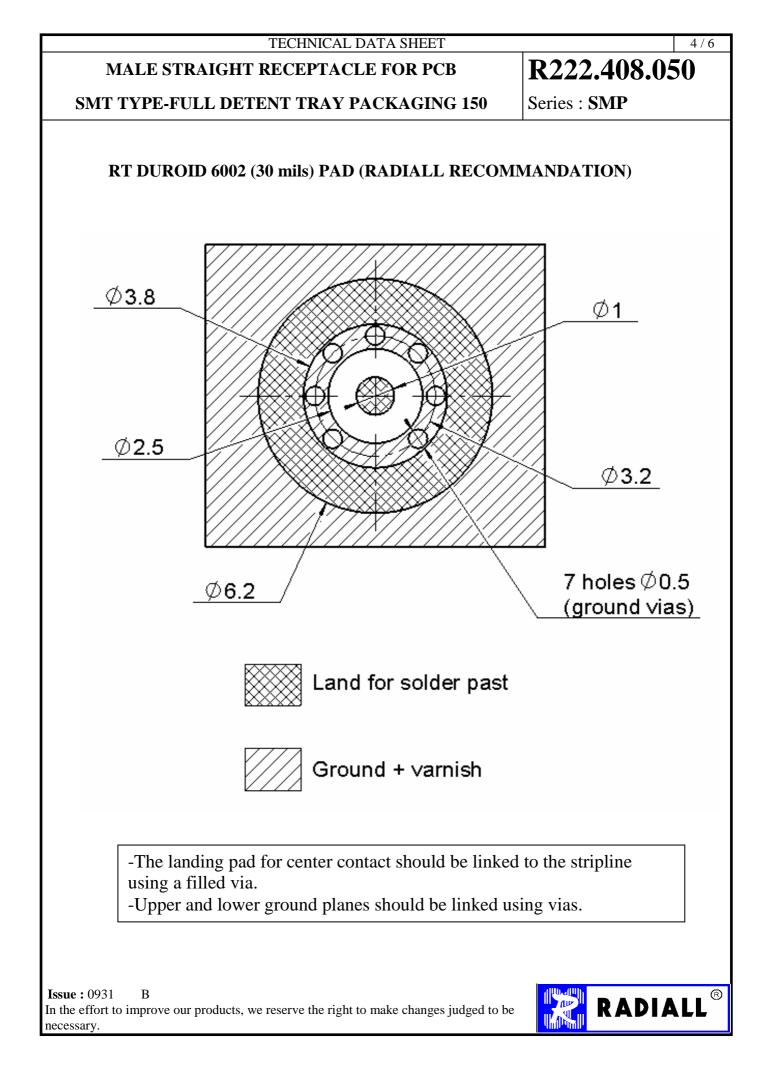


	TECH	INICAL DATA SH	IEET	2/6	
MALE STRAIGHT RECEPTACLE FOR PCB				R222.408.050	
SMT TYPE-	FULL DETENT 1	GING 150	Series : SMP		
PACKAGING Standard Unit			SPECIFICATION		
150	'W' option	Contact us			
ELECTRICAL CHARACTERISTICS			<u>ENVIRONMENTAL</u>		
Frequency0-18VSWR1.03+0,0100Insertion loss0.12RF leakage- (NAVoltage rating335Dielectric withstanding voltage500		Ω GHz x F(GHz) Maxi √F(GHz) dB Maxi - F(GHz)) dB Maxi Veff Maxi Veff mini MΩ mini	Operating tempe Hermetic seal Panel leakage	erature -65/+165 ° C NA Atm.cm3/s NA	
			OTHER CHARACTERISTICS		
			Assembly instru	ction	
			Others :		
MECHAN	ICAL CHARACTE	RISTICS			
Center contact retent Axial force – Matin Axial force – Oppos Torque	g end 6.8 site end 6.8	N mini N mini N.cm mini			
Recommended torque Mating Panel nut	NA	N.cm N.cm			
Mating life Weight	100 0,8300	Cycles mini g			
Issue : 0931 B In the effort to improve necessary.	our products, we reserve	the right to make cha	anges judged to be	RADIALL®	





TECHNICAL DATA SHEET

MALE STRAIGHT RECEPTACLE FOR PCB



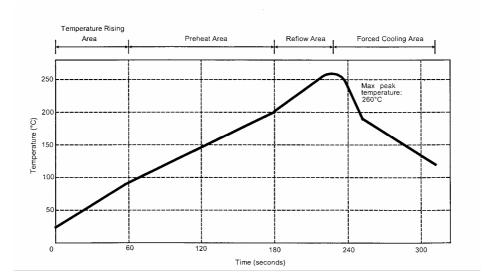
Series : SMP

R222.408.050

SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 μm. Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component . Adhesive agents must not be used on the receptacle.
- 3. This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec



5/6

